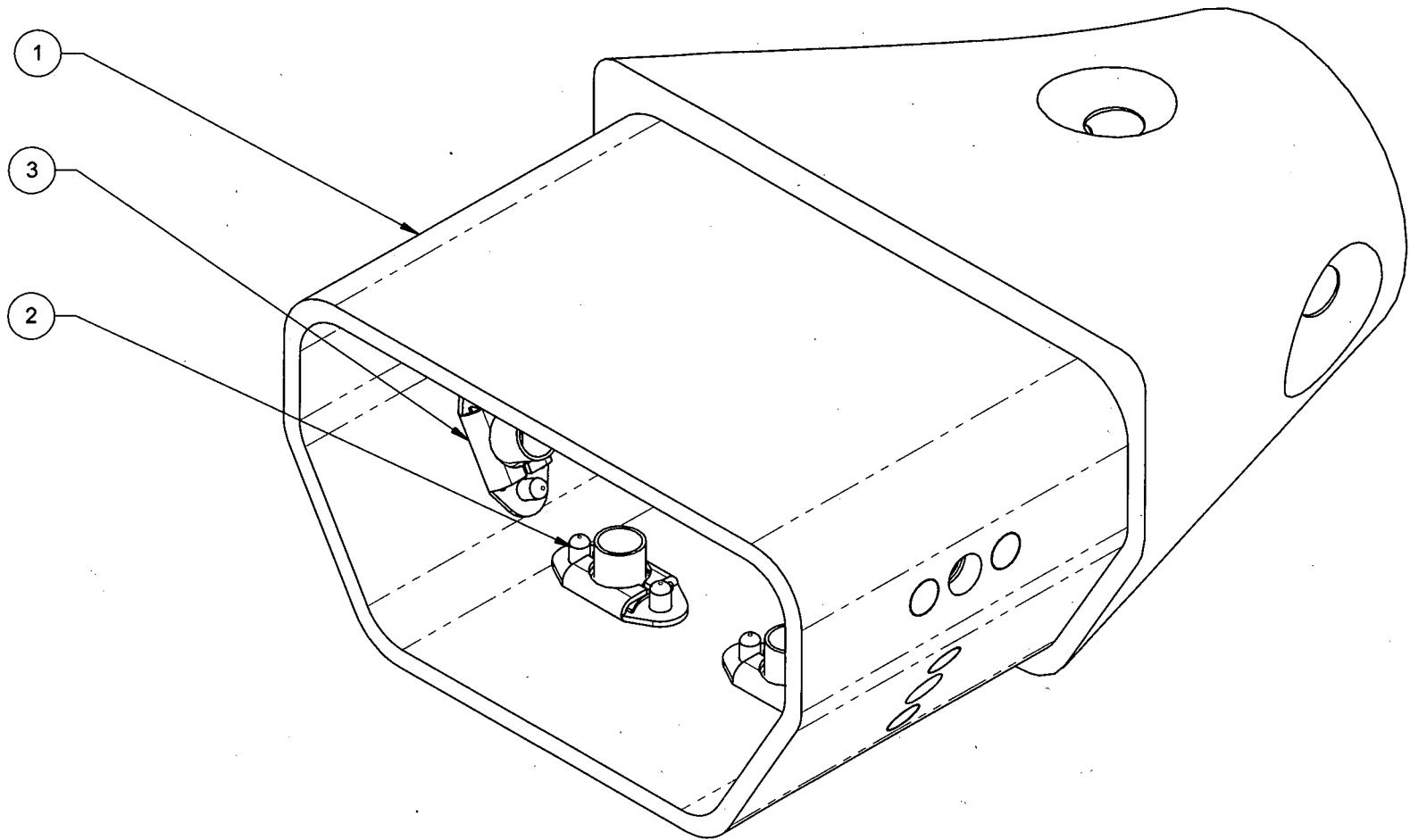


ITEM	QTY. -041	- P/N	DESCRIPTION
	X	D5273-041	END FITTING ASSEMBLY
1	1	D5273-1	END FITTING
2	12	CR1122-3-02.5	RIVET, CSK
3	6	MS21076-3	ANCHOR NUT



D5273-041 END FITTING ASSEMBLY

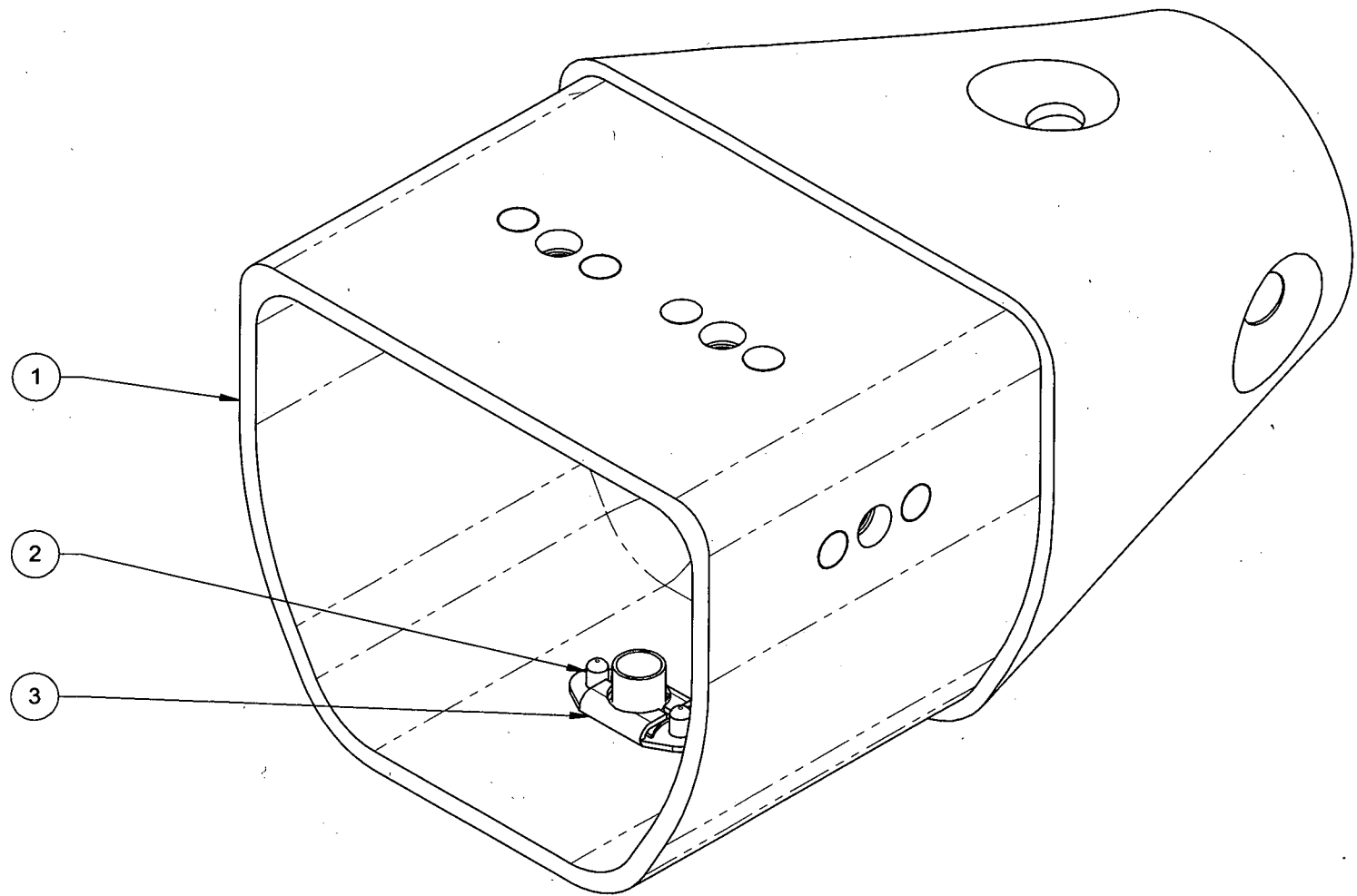
NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5273-041" PER DART QSI 044 SECTION 6.1  
7) WEIGHT: 0.74 lbs

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2016-08-04  
ECW 16-621

APPROVED

C	REPLACED CR3212-4-5 RIVETS WITH CR1122-3-02.5 RIVETS	CC	16.04.04
B	UPDATED ITEM 2, SHEETS 1 AND 2; UPDATE RADII, SHEET 3; UPDATE C'SINK, SHEET 4	CC	15.12.09
A	NEW ISSUE	CC	15.06.16
REV.	DESCRIPTION	BY	DATE
DESIGN	CC	DART AEROSPACE USA, INC EUGENE, OREGON, USA	
DRAWN	CC		
CHECKED	AK	DRAWING NO.	REV. C
MFG. APPR.	JLM	D5273	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	END FITTING	NTS
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ITEM	QTY. -043	P/N	DESCRIPTION
	X	D5273-043	END FITTING ASSEMBLY
1	1	D5273-3	END FITTING
2	10	CR1122-3-02.5	RIVET, CSK
3	5	MS21076-3	ANCHOR NUT



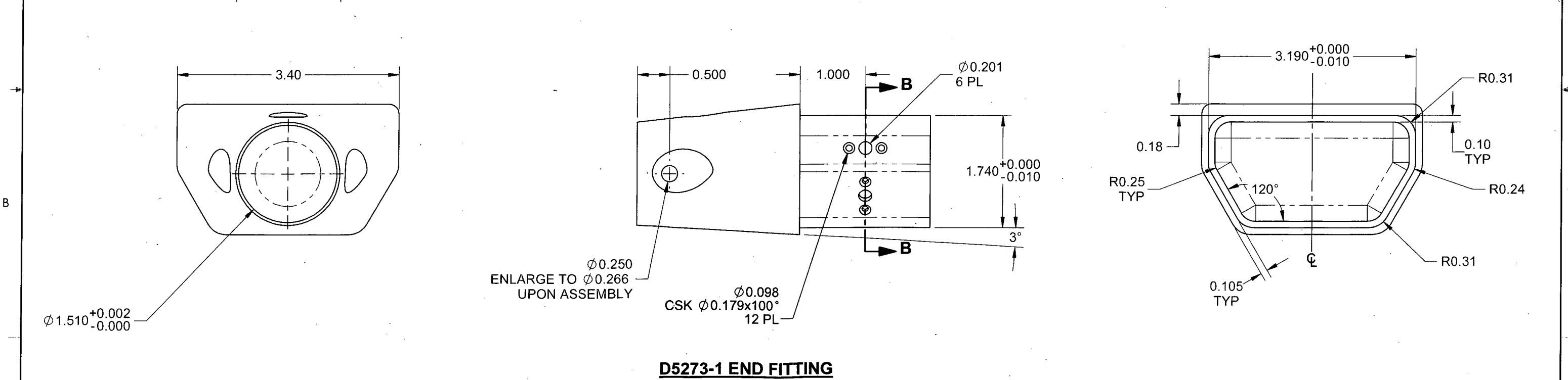
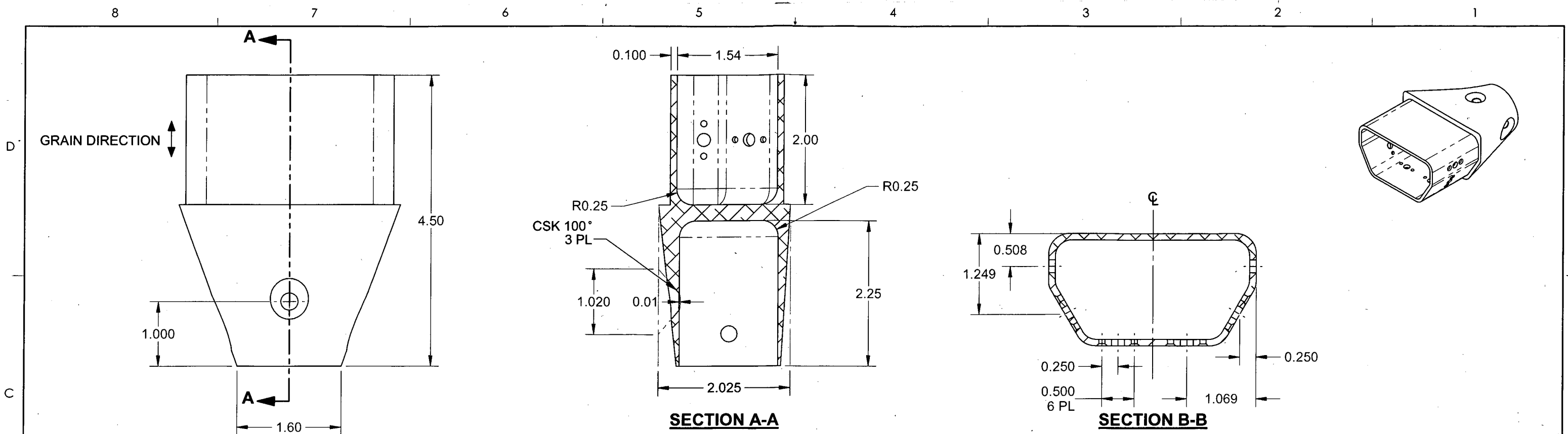
D5273-043 END FITTING ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5273-043" PER DART QSI 044 SECTION 6.1
  - 7) WEIGHT: 0.81 lbs

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2016-08-04

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DRAWN	CC		
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MFG. APPR.	JLM	D5273	SHEET 2 OF 4
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DE APPR.	DS	END FITTING	NTS
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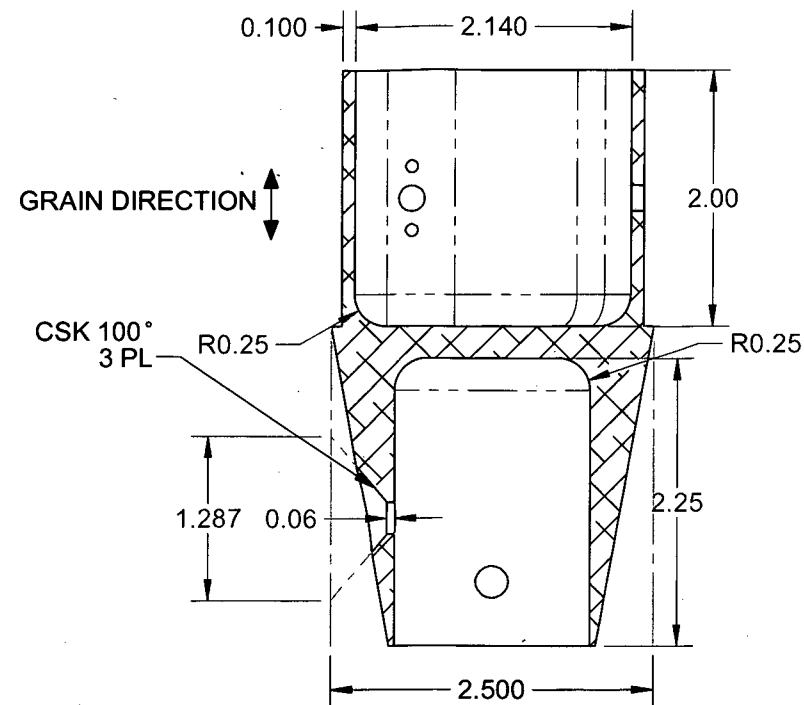
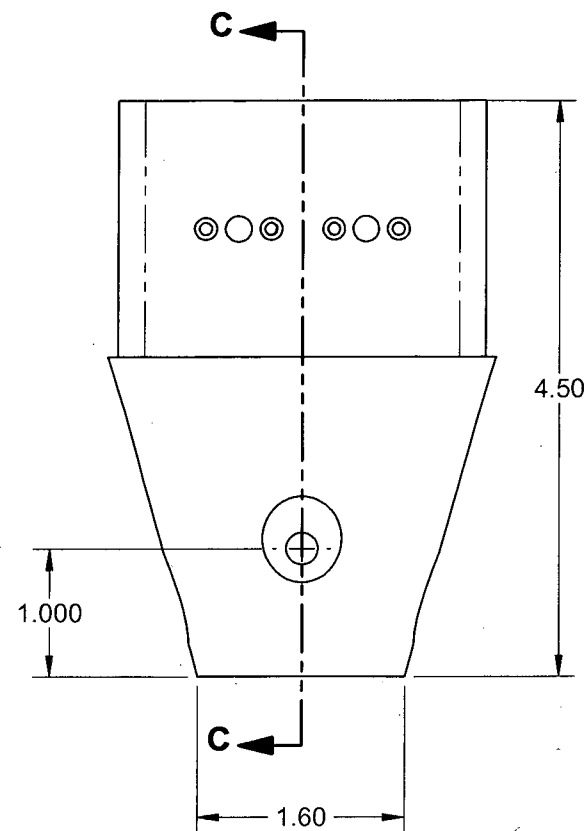
**D5273-1 END FITTING**

- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINIUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
  - 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 AFTER MACHINING
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.74 lbs
  - 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DART DRAWING FILE "D5273-1REV C.SLDPR" T

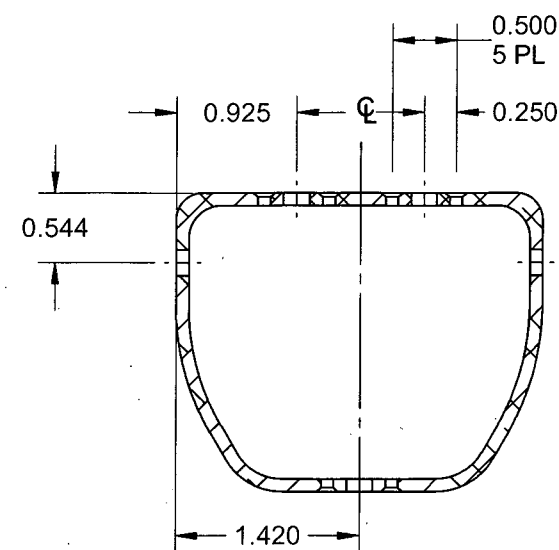
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2016-08-04

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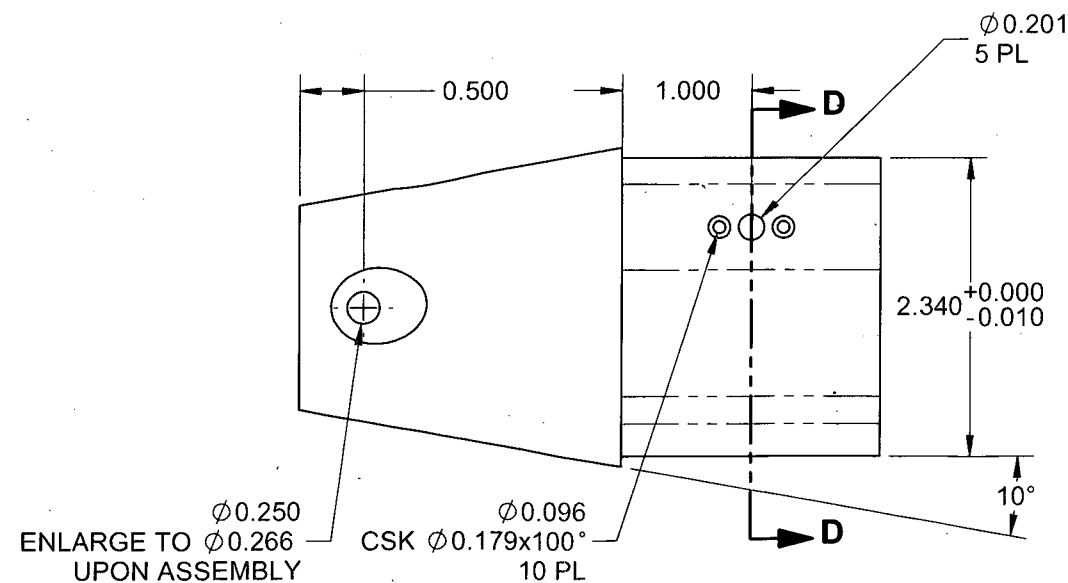
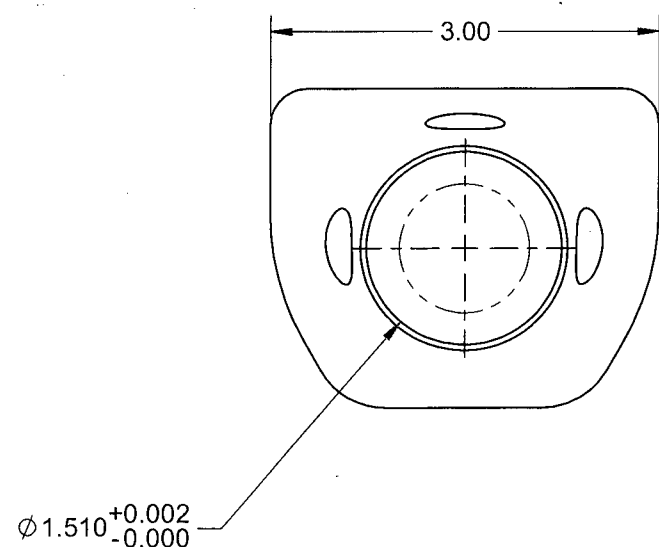
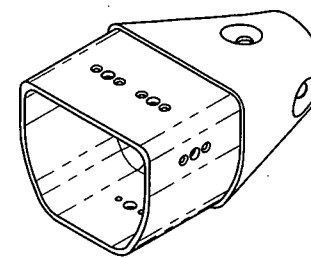
DESIGN	CC	<b>DART AEROSPACE USA, INC</b> EUGENE, OREGON, USA	
DRAWN	CC		
CHECKED	AK	DRAWING NO.	REV. C
MFG. APPR.	JLM	<b>D5273</b>	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>END FITTING</b>	NTS
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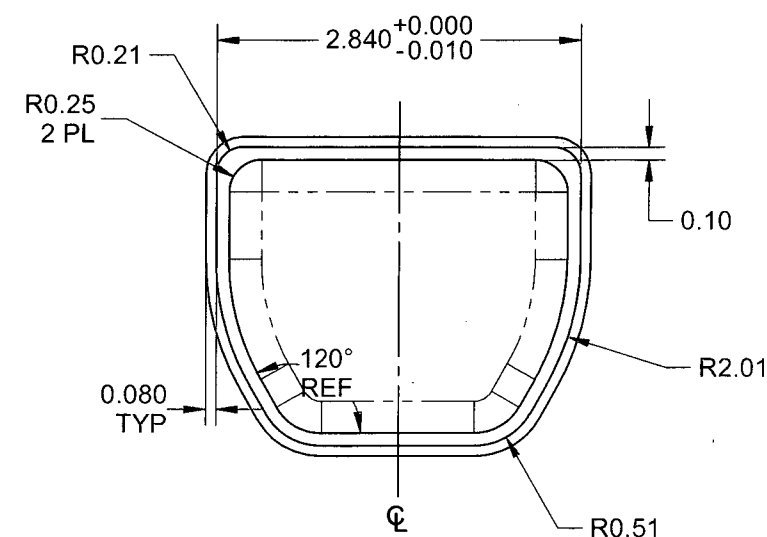
**SECTION C-C**



**SECTION D-D**



**D5273-3 END FITTING**



**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINIUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
- 2) FINISH: ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2 AFTER MACHINING
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.81 lbs
- 8) ALL NON-DIMENSIONED FEATURES DEFINED PER DART DRAWING FILE "D5273-3REV C.SLDPR" T

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2016-08-04

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CHECKED	AK	DRAWING NO.	REV. C
MFG. APPR.	JLM	<b>D5273</b>	SHEET 4 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>END FITTING</b>	NTS
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